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- produzione rotoli alluminio, pellicola e carta forno per alimenti
- ribobinature, imballaggi e assemblaggi c/terzi

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R.E.A. 62302 - Reg. Imp., P. I. e C. F.: 00822190146

Delebio, 28 ottobre 2020

Spett.le  
**CANTELLO SRL**

Con la presente dichiariamo che la carta da forno utilizzata per la produzione di rotoli da noi forniti:

- BOBINE CARTA DA FORNO H400 DA 50 MT. ASTUCCiate

è prodotta dalla ditta NORDIC PAPER, la quale ne garantisce la qualità e la conformità alle attuali leggi e disposizioni ministeriali, vedi dichiarazione allegata.

Cordiali saluti.

**2R di ROSSOTTI FERMO & C. snc**  
Via Tavani, 2  
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## SCHEDA TECNICA – LOGISTICA

DESCRIZIONE PRODOTTO	<b>ROTOLO CARTA FORNO H400 50 METRI ASTUCCIATO</b>
<b>DIMENSIONI IN METRI</b>	50 METRI
<b>TIPO DI CONFEZIONE</b>	<u>ASTUCCIO</u> : IN CARTONCINO MICROONDA . <u>COLORE</u> : BIANCO-MARRONE <u>DIMENSIONE ASTUCCIO</u> : LUNGH. 420 mm. – LARGH. 85 mm. – ALT. 85 mm.
<b>ANIMA (TUBO)</b>	CARTONE BIANCO-GRIGIO CRAF PER ALIMENTI
<b>CARATTERISTICA DELLA CARTA</b>	<u>CARTA</u> : PERGAMENA VEGETALE SILICONATA SULLE 2 FACCE <u>FASCIA</u> : 400 mm. <u>SPESSORE</u> : 45 MY TOLLERANZA +/- 10% <u>PESO</u> : 41 gr. AL METRO QUADRO TOLLERANZA +/- 4%
<b>COD. EAN</b>	8032706810074
<b>UNITA' LOGISTICA (CARTONE)</b>	
<b>NR. DI UNITA' DI VENDITA</b>	9 ROTOLI
<b>DIMENSIONI DEL CARTONE</b>	440x250x252 mm.
<b>VOLUME CARTONE</b>	27.720 cm <sup>3</sup>
<b>TIPO DI CONTENITORE</b>	CARTONE
<b>COD. EAN SU CARTONE</b>	8032706810081
<b>PALLET / BANCALE</b>	
<b>TIPO DI BANCALE</b>	EUR – EPAL (CM.80X120)
<b>NUMERO CARTONI PER STRATO</b>	7 CARTONI
<b>NUMERO DI STRATI</b>	6
<b>NUMERO DI COLLI PER BANCALE</b>	42 CARTONI
<b>TIPO STABILIZZAZIONE BANCALE</b>	FILM ESTENSIBILE/ANGOLARI CARTONE
<b>RISPONDEZZA ALLE VIGENTI LEGGI</b>	MATERIALE PER ALIMENTI CONFORME: Legislazione italiana: D.M. DEL 21.03.1973; Legislazione comunitaria: REGOLAMENTO CE N°1935/2004; REGOLAMENTO CE N°2023/2006.

Data di revisione: 06/06/2019

## Declaration of Compliance

<b>Product</b>	<b>Siliconised baking paper</b>
<b>Trade name and code</b>	Silidor BP115, Silidor Parchment BP116, Silidor Parchment TOP BP199, EcoBake BP118, Eco Bake WS BP207, Silidor 1 BP114, Single Proof FC172
<b>Production site</b>	Nordic Paper AS, Greåkerveien 129, NO-1718 Greåker , Norway Nordic Paper Seffle, Forskningsvägen 2 SE-66129 Säffle, Sweden
<b>Website</b>	www.Nordic-Paper.com
<b>Product description</b>	Bleached one or two side silicone treated natural greaseproof paper with excellent heat stability
<b>Typical end-use</b>	Environmentally friendly single and reusable baking paper. Also suitable for cooking and frying.
<b>Fibre source</b>	Virgin fibres
<b>Bleaching</b>	All used pulps are TCF or ECF paper pulp (Total Chlorine Free or Elemental Chlorine Free)

Nordic Paper (NP) achieves grease barrier by mechanically processing the fibers using beaters, a process that allows fibers to bond closer together. This dense structure of cellulose fibers prevents grease from penetrating the paper and is what we refer to as “Natural Greaseproof”.

### Compliance with European food contact legislation

We hereby certify that, for the purpose of high chemical and microbiological purity, only virgin fibre and food contact approved chemical additives are used as raw material in our production of greaseproof paper grades. The pulp and paper manufacturing process conform to established technology involving the use of generally recognized chemicals.

We hereby declare that the product complies where applicable and under foreseeable conditions of use with:

- Regulation (EC) 1935/2004 on materials and articles to come into contact with food with regards to raw materials and additives.
- Regulation (EC) 2023/2006 on good manufacturing practise (GMP) for materials and articles intended to come into contact with food.

### Compliance with US food contact legislation

FDA, CFR (Code of federal regulations) 21 Food and drugs, USA § 176.170 “components of paper and paperboard in contact with aqueous and fatty foods” and §176.180 “components of paper and paperboard in contact with dry food”

Condition of use: A. High temperature heat-sterilized (e.g. over 212°F)

Type of foods:

- I. Nonacid, aqueous products; may contain salt or sugar or both (pH above 5.0).

III. Aqueous, acid or nonacid products containing free oil or fat; may contain salt, and including water-in-oil emulsions of low- or high-fat content.  
 IV. Dairy products and modifications: A. Water-in-oil emulsions, high- or low-fat. B. Oil-in-water emulsions, high- or low-fat.  
 VII. Bakery products other than those included under Types VIII or IX of this table: A. Moist bakery products with surface containing free fat or oil. B. Moist bakery products with surface containing no free fat or oil.

## Compliance with Germany Recommendations for food contact

Recommendations for food contact BfR (Empfehlungen des Bundesinstitutes Für Risikobewertung), Germany

- XXXVI. Paper and board for food contact
- XXXVI/2. Paper and paperboard for baking Purposes

This paper grade also meets the analytical requirements included in BfR XXXVI/I. Thus, this paper grade may safely be used in packages or other products intended for direct contact with dry, moist and fatty foodstuffs, as well as for baking purposes in conventional ovens up to a temperature of 220°C and storage at, or below room temperature down to -20°C.

## Overall Migration

BfR use the plastic directive (EC)10/2011. The overall migration limit to food simulant, according to regulation (EC)10/2011 shall not exceed 10 mg/dm<sup>2</sup>. Based on information from suppliers, there are no specific migration limits (SML). To confirm the paper product is without SML, a 10 ppb screening is performed.

Determination of migration from paper using modified polyphenylene oxide (MPPO, food simulant E) was performed according to EN 14338. Quantification by GC/HRMS.

Simulant	Test conditions	Results (mg/dm <sup>2</sup> )
MPPO	10 days, -20°C and 0,5 hours, 220°C	0,04

Typical values according to analytical results from RISE INNVENTIA AB, reference report reference 2018-0098.

The overall migration test covers direct contact with dry, moist and fatty foodstuff as well as for baking purposes in conventional ovens up to a temperature of 220°C and storage at, or below room temperature down to -20°C.

## Compliance with French food contact legislation

Decree n° 2007-766 with supplement of decree n° 2008-1469

## China GB 9685- 2016 National Food Safety Standard

Approved according to National Standard of the People's republic of China, GB 4806.8-2016 National food safety standard- Food contact paper and board material and their products.

According to information from our suppliers, all additives (exception; foam control) used in our manufacturing process are recognized at the positive list, GB 9685-2016 National Food Safety Standard: Standard for use of additives in food contact materials and articles.

## Additional legislation and regulations, not food related

Directive 94/62/EC on packaging and packaging waste.

- The sum lead, cadmium, mercury and hexavalent chromium in the paper product is less than 100 ppm(EN13428).
- The level of hazardous substances to the environment in the paper product is less than 0,1% (EN13428).

The paper product is suitable by recovery by:

- Material recycling (EN13430).
- Energy recovery (EN13431).
- Biodegradable/compostable (EN 13432)
  - The external tests was confirmed to be degraded to 92% after 125 days. The requirements according to A.2.2.2 in EN 13432 states that at least 90% of the material shall be biodegraded within 6 months (180 days) Performed by Swedish Technical Research Institute of Sweden according to ISO 14855-1:2005.
  - According to our acknowledge of our raw materials added in our manufacturing process and knowing of analysis results of heavy metals of our products, which show our paper products also are compostable.

## REACH (Registration, Evaluation, Authorisation and restriction of Chemicals)

All chemicals used within the EU are now subjected to regulations EC 1907/2006 (REACH) and EC 1272/2008 (CLP).

Regarding substances on ECHA's Candidate List (Substances of Very High Concern), none of these specified chemicals are used in our production of pulp and paper.

The list is monitored regularly, but it is highly unlikely that any of the chemicals we utilize in our production will be put on the Candidate list.

Regarding Chemsec SIN list, none of these specific substances are used as ingredients in the production of our products.

Therefore, according to our current knowledge, none of our products will have to be withdrawn from the market, and no reformulations are necessary to comply with REACH and Chemsec SIN list.

## Kosher

The product is certified by Star-K and is Pareve with Passover.

### Animal origin

Based on our knowledge and information from our suppliers, we hereby confirm, that we don't use any ingredients of animal origin in our manufacturing process of our products.

## MOSH and MOAH

According to our knowledge and based on information from our suppliers, we do not add any MOSH (mineral oil saturated hydrocarbons) or MOAH (mineral oil aromatic hydrocarbons) during the manufacturing process to any of our products.

The total amount of mineral oil in our paper products has been verified and tested to confirm above, by RISE Innventia and CTP (France) with results, not detected.

## Substances

**NIAS** (Non-Intentionally added substances). Based on information from our suppliers we do not add any such substances during the manufacturing process of our products.

- GMO (Genetically modified substances)
- Phtalates
- Optical Brighteners
- Bisphenol (including A and S)
- Flurochemicals
  - We hereby certify that no fluorochemicals of any kind are added to any of our paper grades or used during the manufacturing process of our products. However, traces of fluorochemicals can be detected in any paper grades included ours, caused by nature itself, has been polluted already. Organic fluorine can be detected for example in wood raw material (cellulose fibers) and water. The recommendations from Danish authorities (Miljø- og Fødevareministeriet) from April 2018, is that values below 10 µg/dm<sup>2</sup> shall be considered as background value and to ensure the paper product are not treated with organic fluorochemicals.

## Food Allergens EU no. 1169/2011

### **Annex II** SUBSTANCES OR PRODUCTS CAUSING ALLERGIES OR INTOLERANCES.

1. Cereals containing gluten,
2. Crustaceans
3. Eggs
4. Fish
5. Peanuts
6. Soybeans
7. Milk



8. Nuts
9. Celery
10. Mustard
11. Sesame
12. Sulphur dioxide and sulphites at concentrations of more than 10 mg/kg.\*
13. Lupin
14. Molluscs

\*Test done by RISE Invention.

## Guideline for storage and handling

To have the optimized conditions for our paper, we recommend these guidelines for storage.

### Warehouse:

- Stored in a dry location with the packaging.
- No exposure to sunlight
- Storage at room temperature (15-25°C)
- Reels to be stored vertically
- Max. 3 years with packaging.

### Before use:

- Storage time in production area prior to production depends on the difference between storage temperature and humidity in warehouse and production area. It is important the reels have the same temperature and humidity as the production area. Minimum 24 hours prior to production.
- With packaging until it will be used.
- Reels to be stored vertically and should avoid storing horizontally over a longer period of time.
- Our experience is that a moister climate works better when converting, and that it should be controlled over the seasons.

## Additional information.

Based on the analytical results from testing the paper grade mentioned above, and specifications, supplied by Nordic Paper, Säffle and Greåker this paper grade is judged to meet the requirements of the regulations referred to above for direct contact with dry, moist and fatty foodstuff. The specifications cover the raw materials, the production aids and the special paper refining agents used in the production process.

All products from Nordic Paper are without any added fluorochemicals.


Nordic Paper is certified according to management system:

- ISO 9001
- ISO 22000

All products are available as:

- FSC Mix
- PEFC 100% certified

Nordic Paper is certificated against FSC® and PEFC™, for sustainability and socially acceptable harvesting practice. Re-planting of the forest is also required and regulated by the Swedish Forestry Act (Swedish Authorities).

Sign	Date
 Aleksander Andersen Technical Support	Valid for 3 years 30.01.2020 